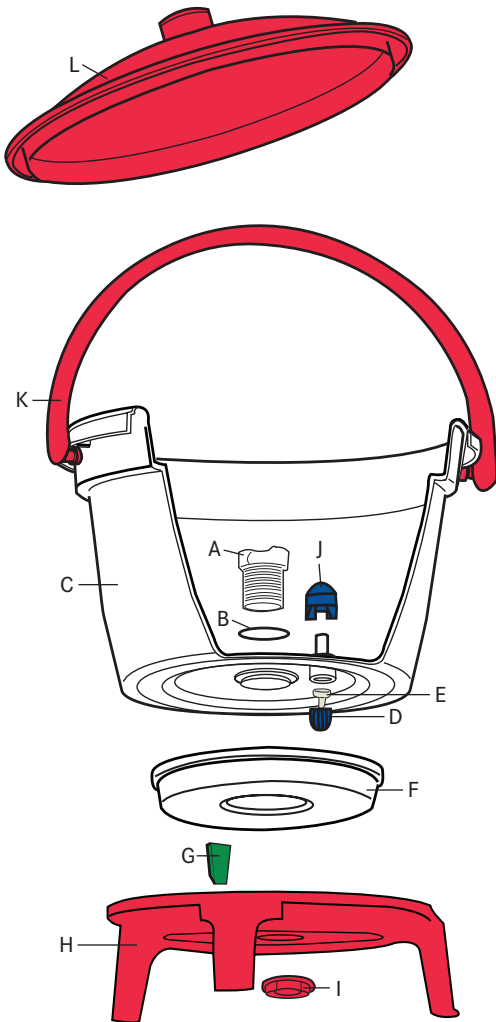


QuikClean Bucket Waterer #540072

REPLACEMENT PARTS

- A #53002501 Bolt, threaded plastic
- B #53002502 Rubber Seal
- C #54007203 Bucket
- D #53002504 Flow Valve
- E #53002505 Valve Insert
- F #53002506 Diaphragm/Float
- G #54022527 Triangle Valve
- H #54007208 Bottom base
- I #53002509 Plastic nut
- J #53002510 Valve cover
- K #53002511 Handle
- L #53002512 Lid



1. Put rubber seal (B) onto the bolt (A).



7. Set the base (H) onto the bucket (C).



2. Insert the bolt (A) into the bottom of the bucket (C). Put threads in first and twist it into place by turning it clockwise (this will keep this piece in place during other parts of assembly).



8. Place hexagon nut (I) with the larger end first onto the bolt (A). Turn clockwise (a few turns are sufficient to keep the pieces together).



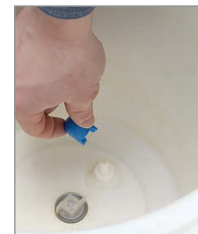
3. This photo shows how your waterer should appear thus far.



9. Position the hexagon nut (I) into the recessed portion of the base (H). Hold the nut in place and begin tightening the threaded bolt (A) clockwise until firmly in place.



4. Insert valve insert (E) into the flow valve (D), if not already assembled like this. Place this assembled piece (rubber part first) into the small round hole in the base of the bucket (C).



10. Flip the waterer so it rests on the base (H). Take the valve cover (J) and firmly insert it onto the elevated plastic cone on the inside of the bucket.



5. Set the diaphragm/float (F) onto the base of the bucket (C). Place it so the larger diameter side is against the pail.



11. Take the handle (K) and snap both pieces into the slots on the bucket (C). This will require reasonable pressure and force. There will be a definite "pop" when properly installed.



6. Insert the triangle valve (G) into the base (H). Push in with the smooth side of the valve piece facing the outside. It will "pop" when put correctly inserted.



12. Set the waterer on level ground. Fill with water and place the lid (L) on top of the pail.



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