

Premier's Serrated Trimmers...

assembling or adjusting



1. Fit blades to handles. Do NOT tighten screws.
2. Insert center bolt and tighten until blades are pushed against handles. Do not overtighten.
3. Adjust blades to required position and tighten center bolt.
4. Tighten screws in blades.
5. Fit nut on center bolt and tighten. Shears should now be tight and unmovable.
6. Turn nut on center bolt BACK approximately 1/4 turn.

7. Unscrew center bolt until it locks against the nut. You should now be able to open the shears and test for tension. If tension is not as required, retighten center bolt and repeat steps 6 and 7.
8. Fit Volute spring.

Note: *If when finished, blades gap at the points, remove spring and file end off stops.*



800-282-6631
www.premier1supplies.com

Washington, IA