

## Tips

### What's the most common problem?

Failure to lubricate blades and cutters often enough with a #10 white clipping oil.

### Why don't users oil more often?

1. Some assume water (in wet wool) is a lubricant. It's a myth. Water is a coolant only.
2. Some fear that excess oil will stain white wool or hair. To prevent this apply only 3 drops of a white oil to the blade or cutter tips more often. Then run the machine for 3 seconds. Finally, use a rag to wipe surplus oil from the blades. Then resume work.

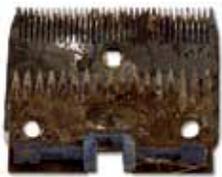
### Why is rust a concern?

1. Rusty blades and combs are harder to push through fiber and wool.
2. Rusted blades, combs or cutters do not take or hold a cutting edge. Rust can start on high carbon steel in less than 3 hours. Just the weak acid from your fingers on blade or comb steel that's not protected by lubricant is enough to cause rusting. So, it's critical, after every use, to clean blades with hot water, dry and coat them with real oil (not spray-on coolants).

### Spray-on coolants or lubricants?

Coolants rapidly lower blade/comb/head temperatures...but they are not lubricants. So use coolants in addition to, not in lieu of, high-quality oil.

Lubricants in spray cans/bottles vary a great deal in the % of useful oil in them. The higher the % of oil the better the result will be.



Example of severe rust



Example of dirty blades/light rust

### To prevent rust...

Never leave blades and/or combs more than an hour without a protective oil cover.

After every use, clean, dry and coat them with oil (clipping or motor). Do not use spray-on coolants for this.

## Benefits

### How good is our sharpening?

The number of blades, combs and cutters that we sharpen is now tens of thousands a year—and growing rapidly. The rising demand speaks to the skill of our technicians and our service. Large blades are sharpened on a \$65,000 automated lapping machine (we never grind them). The result is equal to (or better) than new. Combs and cutters are done on a high speed grinder.

*Beware: Blades, combs & cutters are easily damaged during sharpening by those without proper machines and methods.*

### Precision finish...

Most large clipper blades are sharpened on automated machines. Blades for camelids are double ground for a superior edge (if requested). Combs and cutters are sharpened on high-speed grinding wheels by our sharpening experts.

### How good is our service?

Good enough that we now sharpen over 50,000 blades, combs and cutters a year.

### 24 Hour Turnaround

*May take longer during our busy months of May - August.*

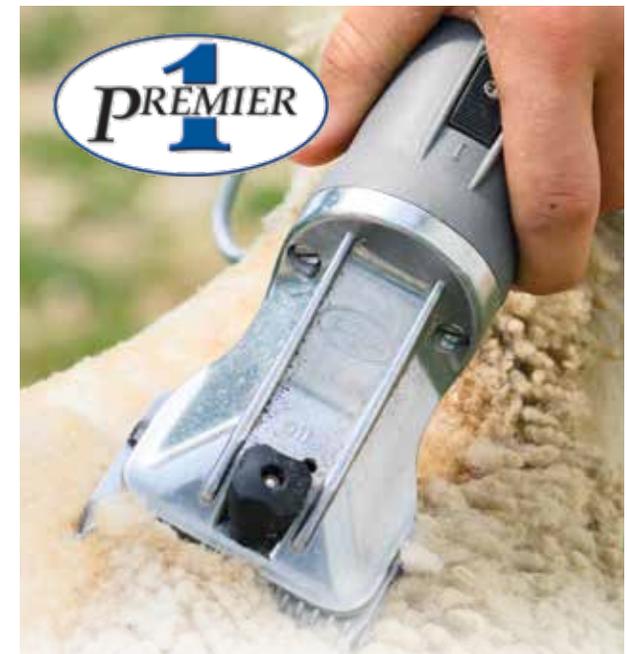


**Premier1Supplies.com**

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# Professional Sharpening Services



## Sharpening Prices

### Resharpener large & small clipper blades

Price assumes clean, undamaged, rust-free blades.

- 868800 Large clipper blades, 0.40 lbs, (top and bottom), per set .. \$7.00  
 868400 Small clipper blades, 0.20 lbs, (top and bottom), per set .. \$7.00

### Double grind blades & combs for llamas & alpacas

An edge that works for most livestock often disappoints those clipping or shearing camelids. It takes double the grinding and lapping time to get the "right" cutting edge. We only charge an extra \$1.00 for a llama/alpaca blade set or comb.

- 868802 Double grind combs & bottom blades of clip sets, each ..... \$1.00

### Shearing combs

Price assumes clean, undamaged, rust-free combs.

- 870000 To resharpen combs, 0.20 lbs, each ..... \$2.00

### Shearing cutters

Price assumes clean, undamaged, rust-free cutters.

- 869000 To resharpen cutters, 0.10 lbs, each ..... \$1.50

### Hand shear sharpening

Any hand shears.

- 869100 To sharpen hand shears, 1 lb, each ..... \$7.00

### To recondition and/or fix severe rust

Applies to blades (top or bottom), comb and cutters that have been damaged by other's sharpening and thus require extra time on our machine. Also applies to severely rusted blades (top or bottom), combs or cutters. Charged by the piece (not set). (See photo on flap—"What to avoid".)

- 868801 Surcharge to recondition before sharpening, blade (top or bottom), comb or cutter, each ..... \$2.50

### To clean dirty blades or remove light rust

Applies to each blade (top or bottom), comb or cutter sent to us that shows light rust or still has dirt, wool, hair, lanolin or manure upon them. Charged per piece (not set). (See photo on flap—"What to avoid".)

- 870100 Surcharge to clean each blade (top or bottom) or comb/cutter before sharpening, each ..... \$1.00

### Return Freight

All shipments will be returned via ground service unless an express service is requested. Shipments sent via ground should arrive within 2-7 business days.

Note: The day the order is shipped cannot be considered an "in transit" day. And all delivery times exclude holidays and weekends.

## Resharpener/Personalization

Qty.	Item	Item #	Price	Extended
_____	Blade Set(s) - large, 0.40 lbs (each)	#868800	\$7.00	_____
_____	Blade Set(s) - small, 0.20 lbs (each)	#868400	\$7.00	_____
_____	Comb(s), 0.20 lbs (each)	#870000	\$2.00	_____
_____	Cutter(s), 0.10 lbs	#869000	\$1.50	_____
_____	Hand Shears, 1 lb	#869100	\$7.00	_____
_____	Recondition (1.)	#868801	\$2.50	_____
_____	Cleaning (2.)	#870100	\$1.00	_____
_____	Double Grind (3.) (required for llamas & alpacas)	#868802	\$1.00	_____
_____	Laser Imprinting (4.)	#868600	\$1.50	_____
_____	Top Blade Replacement, 0.14 lb	#873700	\$17.50	_____
_____	Return Shipping, under 4.5 lb (5.)	#868700	\$7.00	_____
_____	Return Shipping, over 4.5 lb (5.)	#868701	\$10.00	_____

**Subtotal** \_\_\_\_\_

Add your local sales tax (6.) **Sales Tax \$** \_\_\_\_\_

**Total \$** \_\_\_\_\_

**Note:** Total is subject to change based on the need of cleaning, reconditioning, shipping and sales tax.

- (1.) **Recondition**—applies when damaged or rusted. Condition determined by Premier staff.
- (2.) **Cleaning**—applies when there is light rust, dirt, wool, hair, lanolin or manure on them. Determined by Premier staff.
- (3.) **Double Grind** is required for llamas and alpacas. (We only double grind the bottom blade of clipper sets and combs.)
- (4.) **Personalization (laser imprinting)**—with the following (many imprint their name, farm name, address and telephone).  
 • Clipping Sets - Personalization is **ONLY** on the bottom blade  
 • Combs & Cutters - We can only imprint initials
- \_\_\_\_\_
- \_\_\_\_\_
- \_\_\_\_\_
- (5.) **Return Shipping** is required per order (services do not qualify for the free freight program.) Premier will weigh shipment and return via ground service. For any number of combs/cutters or blades:  
 • Shipments **under** 4.5 lbs the cost is **\$7.00**.  
 • Shipments **over** 4.5 lbs the cost is **\$10.00**.
- (6.) **Sales Tax.** Add your local sales tax.

**Prices subject to change without notice.**

Visit premier1supplies.com for the latest prices or call us at 800-282-6631.

## Address & Payment Information

Name: \_\_\_\_\_

Address: \_\_\_\_\_

City: \_\_\_\_\_ State: \_\_\_\_\_

Zip: \_\_\_\_\_

Daytime Phone: \_\_\_\_\_

E-mail: \_\_\_\_\_

Species for use: \_\_\_\_\_

### My check is enclosed:

Payable to Premier. Check payments may slow the service process—to avoid delay, pay by credit/debit.

### Please charge my:

Master Card  Visa  Am. Express  Discover

Card number:

□	□	□	□	□	□	□	□	□	□	□	□	□	□	□	□
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Expiration date: month   year

Security code (MC, Visa & Discover—back of the card):

Security code (American Express—front of the card):

Name on card: \_\_\_\_\_

Signature: \_\_\_\_\_

### Do's & Don'ts for shipping blade sets...

#### Do's:

1. Include method of payment (credit card or check), name, return address, daytime phone number and species of animal for which the blades will be used.
2. Keep blade sets together as pairs.
3. Clean blades in soapy water and cover them lightly with oil or WD40™ before shipping. We add a surcharge for cleaning blades that are too dirty.
4. Wrap blade sets, combs and cutters in paper or wool felt to protect them.

#### Don'ts:

1. Don't allow the blades to rattle around in the box.
2. Don't use so much oil that it soaks through the box.

**Warning:** Blade sets, cutters and combs that have been sharpened by inferior methods or inexperienced people may be damaged to such an extent that they can never be restored to a satisfactory cutting capability. The same is true of blades that have become too heavily pitted by rust.