How do I prevent rusting?
Rusty blades and combs are harder to push through fiber and wool. And rusted blades and combs do not take or hold a cutting edge.

Rust can start on high carbon steel in less than 3 hours. Just the weak acid from your fingers on blade or comb steel that's not protected by lubricant is enough to cause rusting.

To prevent rust, never leave blades and/or combs more than an hour without a protective oil cover. After every use, clean, dry and coat them with oil (clipping or motor). Do not use spray-on coolants for this.

Spray-on coolants and lubricants?
Coolants rapidly lower blade/comb/head temperatures…but they are not lubricants. So use coolants in addition to, not in lieu of, oil.

Lubricants in spray cans/bottles vary a great deal in the % of useful oil in them. The higher the % of oil the better the result will be.

Contact us if you have any questions.
**Sharpening Prices**

**Resharpen large & small clipper blades**  
Price assumes clean, undamaged, rust-free blades.  
868800 Large clipper blades, 0.40 lbs, (top and bottom), per set $7.00  
868400 Small clipper blades, 0.20 lbs, (top and bottom), per set $7.00  

**Double grind blades & combs for llamas & alpacas**  
An edge that works for most livestock often disappoints those clipping or shearing camellids. It takes double the grinding and lapping time to get the “right” cutting edge. We only charge an extra $1.00 for a llama/alpaca blade set or comb.  
868802 Double grind combs & bottom blades of clip sets, each $1.00  

**Shearing combs**  
Price assumes clean, undamaged, rust-free combs.  
870000 To resharpen combs, 0.20 lbs, each $2.00  
869000 To resharpen cutters, 0.10 lbs, each $1.50  
868400 Small clipper blades, 0.20 lbs, (top and bottom), per set $7.00  
868701 To sharpen hand shears, 1 lb $10.00  
870100 To sharpen hand shears, 1 lb $7.00  

**Hand shear sharpening**  
Any hand shears.  
869100 To sharpen hand shears, 1 lb, each $7.00  

**To recondition and/or fix severe rust**  
Applies to blades (top or bottom), comb and cutters that have been damaged by other’s sharpening and thus require extra time on our machine. Also applies to severely rusted blades (top or bottom), combs or cutters. Charged by the piece (not set). *(See photo on flap—“What to avoid”)*  
868801 Surcharge to recondition before sharpening, blade (top or bottom), comb or cutter, each $2.50  

**To clean dirty blades or remove light rust**  
Applies to each blade (top or bottom), comb or cutter sent to us that shows light rust or still has dirt, wool, hair, lanolin or manure upon them. Charged per piece (not set). *(See photo on flap—“What to avoid”)*  
870100 Surcharge to clean each blade (top or bottom) or comb/cutter before sharpening, each $1.00  

**Return Freight**  
All shipments will be returned via ground service unless an express service is requested. Shipments sent via ground should arrive within 2–7 business days.  
Note: The day the order is shipped cannot be considered an “in transit” day. And all delivery times exclude holidays and weekends.  

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<table>
<thead>
<tr>
<th>Qty.</th>
<th>Item</th>
<th>Item #</th>
<th>Price</th>
<th>Extended</th>
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<tr>
<td></td>
<td>Blade Set(s) - large, 0.40 lbs (each)</td>
<td>868800</td>
<td>$7.00</td>
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<td>Blade Set(s) - small, 0.20 lbs (each)</td>
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<td></td>
<td>Combs, 0.20 lbs (each)</td>
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<td></td>
<td>Cutters, 0.10 lbs</td>
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<td>Hand Shears, 1 lb</td>
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<td>Recondition (1.)</td>
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<td>Cleaning (2.)</td>
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<td>Double Grind (3.) (required for llamas &amp; alpacas)</td>
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<td>Laser Imprinting (4.)</td>
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<td>Top Blade Replacement, 0.14 lb</td>
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<td>Return Shipping, under 4.5 lb (5.)</td>
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<td>Return Shipping, over 4.5 lb (5.)</td>
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<td>Blade Set(s) Exchange (specify type)</td>
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*Note: Blade exchange info on back.*  
Subtotal  
Add your local sales tax (6.)  
Sales Tax $  
Total $  

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**Resharpening / Personalization**

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**Address & Payment Information**

Name:  
Address:  
City:  
State:  
Zip:  
Daytime Phone:  
E-mail:  
Species for use:  
My check is enclosed:  
Payable to Premier. Check payments may slow the service process—to avoid delay, pay by credit/debit.  
Please charge my:  
[ ] Master Card  [ ] Visa  [ ] Am. Express  [ ] Discover  
Card number:  
Expiration date:  
Security code (MC, Visa & Discover—back of the card):  
Security code (American Express—front of the card):  
Name on card:  
Signature:  

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**Do’s & Don’ts for shipping blade sets...**

**Do’s:**  
1. Do include method of payment (credit card or check), name, return address, daytime phone number and species of animal for which the blades will be used.  
2. Do keep blade sets together as pairs.  
3. Do clean blades in soapy water and cover them lightly with oil or WD40™ before shipping. Premier adds a surcharge for cleaning blades that are too dirty.  
4. Do wrap blades/combers/cutters in paper or wool felt to protect them.  

**Don’ts:**  
- Don’t allow the blades to rattle around in the box.  
- Don’t use so much oil that it soaks through the box.  
- Don’t use so much oil that it soaks through the box.  

**Warning:** Blades/cutters/combs that have been sharpened by inferior methods or inexperienced people may be damaged to such an extent that they can never be restored to a satisfactory cutting capability. The same is true of blades that have become too heavily pitted by rust.